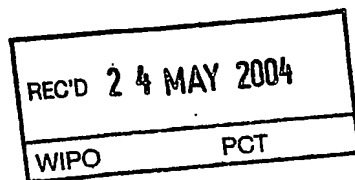


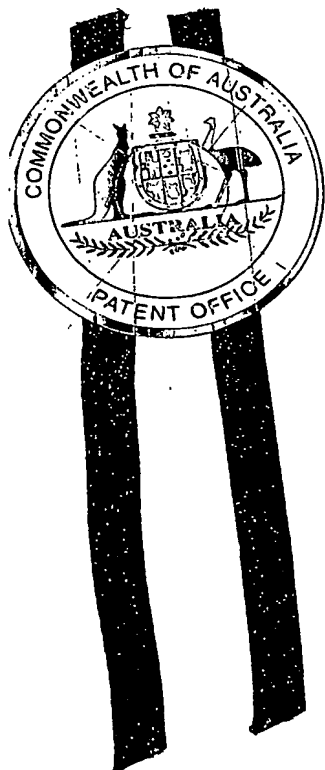


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Invention Title: **Connection system**

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CONNECTION SYSTEM

Background of the Invention

The present invention relates to a connection system and a method for interconnecting
 5 communications media and in particular to a waterproof junction box for interconnecting
 communications media below ground level.

Description of the Prior Art

The reference to any prior art in this specification is not, and should not be taken as, an
 10 acknowledgement or any form of suggestion that the prior art forms part of the common
 general knowledge in Australia, or elsewhere.

Currently, there is a requirement for communications media, such as fibre optic, copper,
 coaxial cables, or the like to be interconnected at various locations in order to provide
 15 communication services over distributed areas, such as to individual's houses, or the like.
 This is typically achieved by providing junction boxes to interconnect wires, with the
 junction boxes being buried underground in a convenient location.

It will be appreciated that as the junction boxes typically contain electrical connections and
 20 optionally other electronic apparatus, then it is important that the contents of the junction
 box are protected from contaminants such as dust and moisture. This may be achieved in a
 number of ways.

In one example, junction boxes are provided in the form of a sealable reinforced plastic
 25 container. In use, communications media are connected via connectors in the junction box.
 The box is then closed and sealed using a rubber seal which is compressed between two
 housing portions. The junction box may then be positioned underground, or the like as
 required.

30 However, whilst the use of a rubber seal does provide some degree of protection from
 moisture and dust, the level of protection required is fairly minimal. In particular, it is easy

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for housing portions and/or a seal to become misaligned in which case the seal typically would not function correctly thereby letting moisture and dust into the housing. Furthermore, the rubber seals can tend to perish thereby reducing the seal efficiency.

- 5 Finally, in order to ensure a good seal is provided, the sealing portions typically have to be aligned very carefully and held together very tightly. This typically requires a complex fitting procedure, which can be difficult and time consuming for maintenance engineers to complete. Furthermore, in general if the housing is reopened the seal will need to be replaced thus making continuous maintenance of the junction box excessively expensive.

10

In any event, whilst this form of seal will protect against dust and relatively small amounts of moisture, the seal is not generally sufficient to with stand immersion in water, as can occur for example during flooding.

- 15 An example of a prior art system for housing electrical apparatus is described in US-2,247,936. This document describes a system in which inner and outer casings are provided, the inner casing being adapted to hold the electrical apparatus in use. The outer casing, which has a substantially tubular shape, is sealed at one end so that it may be positioned over the inner casing with the open end facing the ground. In use, when water
20 rises above the level of the open end of the outer casing, this causes air to become trapped in the outer casing. The air pressure of the trapped air prevents water rising within the outer casing, and hence prevents water entering the inner casing and effecting the electrical apparatus.

- 25 However, the technique described in US-2,247,936 suffers from a number of disadvantages. In particular, the construction of the casings is unwieldy making it difficult to gain access to the electronic apparatus therein. Secondly, the apparatus is provided below ground level and is therefore hard to remove from the casings for maintenance purposes. Thirdly there is only limited additional sealing allowing dust and other
30 contaminants to enter the housing and the electrical apparatus.

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In view of this there is a need to provide a junction box which can successfully seal the contents from the effects of dust and moisture.

Summary of the Present Invention

- 5 In a first broad form the present invention provides, a connection system for interconnecting communication media, the connection system including:
- a) A housing defining an internal cavity, the housing including an opening to thereby allow access to the cavity;
 - b) One or more apertures extending through the housing to the cavity, each aperture
10 being adapted to receive respective communications media;
 - c) One or more connectors mounted within the cavity, the connectors being adapted to interconnect the communications media extending through the aperture(s);
 - d) A cover adapted to cooperate with the housing to define an air reservoir containing
15 at least a portion of the housing including the opening, the reservoir and the housing cooperating to prevent fluid entering the cavity.

Typically the connection system further includes a lid adapted to be removably mounted into the opening to thereby seal the cavity.

- 20 The connectors may be coupled to a frame, the frame being pivotally mounted to the housing to move between:
- a) A first position in which the frame is contained in the cavity; and,
 - b) A second position in which the frame extends through the opening to thereby allow
25 access to the connectors.

The cavity can have first and second cavity portions, the connectors being mounted in the first cavity portion, the housing and cover being arranged such that the first cavity portion is contained in the air reservoir.

- 30 The aperture(s) may extend into the first cavity portion. Alternatively, the apertures may extend in to the second cavity portion, depending on the desired arrangement.

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The second portion of the housing may be adapted to receive further connectors and/or control systems.

- 5 The housing may have first and second opposing ends, the opening being positioned at the first of the housing, the second end of the housing forming a base.

The cover can be formed from an upper member having side members extend substantially perpendicularly therefrom, the cover being positioned adjacent the opening in use, such
10 that the side members extend towards the base.

The connection system typically further includes a container having a container opening to thereby allow the housing and cover to be positioned in the container in use.

- 15 The container may be positioned in the ground in use, with the housing positioned below ground level, with the communications media extending into the container through an aperture from a below ground level conduit.

In a second broad form the present invention provides a container for containing a
20 connection system for interconnecting communication media, the container including:

- a) A cavity;
- b) A loading system mounted in the cavity, the loading system being formed from:
 - i) A support adapted to support the connection system in use;
 - ii) A drive system positioned in a first end of the container, the drive system being
25 coupled to the support to selectively move the support between:
 - (1) A retracted position in which the connection system is supported in the container below ground level; and,
 - (2) An extended positioned in which at least a portion of the connection system
30 extends above ground level.

- 5 -

Typically the support is formed from two or more tines extending laterally across the container.

The drive system typically includes a winch coupled to one end of the container to thereby
5 allow the support to be manually winched between the retracted and extended positions. However, alternative systems, such as powered drive systems may also be used.

The connection system may be a connection system according to the first broad form of the invention.

10

In this case, the support is preferably adapted to cooperate with the housing defining the first cavity portion.

In a third broad form the present invention provides a method of interconnecting
15 communications media, the method including:

- a) Extending the communications media into an internal cavity defined by a housing through one or more apertures, the housing having an opening therein to thereby allow access to the cavity;
- b) Interconnecting the media using one or more connectors mounted within the cavity;
- 20 and,
- c) Positioning a cover over the housing such that the housing and cover cooperate to define an air reservoir containing at least a portion of the housing including the opening, the reservoir and the housing cooperating to prevent fluid entering the cavity.

25

The method of extending the communications media through the aperture can include:

- a) Inserting the communications media into the cavity through the aperture(s); and,
- b) Sealing the aperture, to thereby prevent fluid entering or leaving the cavity through the aperture.

30

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The method typically further includes positioning the housing in a container through a container opening.

The method may further include:

- 5 a) Positioning the housing adjacent the container;
- b) Extending the communications media into the cavity;
- c) Interconnecting the communications media; and,
- d) Positioning the housing in the container.

10 The housing typically has first and second opposing ends, the opening being positioned at the first of the housing, the second end of the housing forming a base, the cover being formed from an upper member having side members extend substantially perpendicularly therefrom. In this case, the method preferably includes positioning the cover adjacent the opening in use, such that the side members extend towards the base.

15

The method may further include removably mounting a lid in the opening to thereby seal the cavity.

20 The method typically includes using a connection system according the first broad form of the present invention.

In a fourth broad form the present invention provides a method of loading a connection system into a container, the method including using a loading system to position the housing in the container, the loading system including:

- 25 a) A support adapted to support the housing in use;
- b) A drive system positioned in a first end of the container, the drive system being coupled to the support to selectively move the support between:
 - 30 i) A retracted position in which the housing is supported in the container below ground level; and,
 - ii) An extended positioned in which at least a portion of the housing extends above ground level;

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the method including positioning the housing in the container by:

- (1) Placing the support in the extended position;
- (2) Positioning the connection system such that the connection system is supported by the support;
- 5 (3) Moving the support to the retracted position.

Typically the support is formed from two or more tines extending laterally across the container.

- 10 The connection system is typically a connection system according to the first broad form of the invention.

The method of interconnecting the communications media may include:

- 15 a) Positioning the housing such that the housing is supported by the support, with the support in the extended position;
- b) Placing the frame in the second position;
- c) Interconnecting the communications media;
- d) Placing the frame in the first position;
- e) Removably mounting a lid in the opening to thereby seal the cavity;
- 20 f) Positioning a cover over the housing such that the housing and cover cooperate to define an air reservoir containing at least a portion of the housing including the opening, the reservoir and the housing cooperating to prevent fluid entering the cavity; and,
- g) Moving the support to the retracted position.

25

The method of interconnecting the communications media may be a method according to the third broad form of the invention.

- 30 In a fifth broad form the present invention provides a system for protecting contents against immersion in a fluid, the system including:

- 8 -

- a) A housing defining an internal cavity for containing the contents, the housing including an opening to thereby allow access to the cavity; and,
- b) A cover adapted to cooperate with the housing to define an air reservoir containing at least a portion of the housing including the opening, the reservoir and the housing cooperating to prevent fluid entering the cavity.

The cover is generally formed from a base member having a number of side members extending perpendicularly thereto, the base member and sided members being arranged such that the side and base members cooperate with the housing to define an air reservoir.

The housing typically has a base for supporting the housing in use, and a top opposite the base, wherein in use, the cover is adapted to be positioned adjacent the top such that the side members extend toward the base.

In this case the opening is preferably in the top.

In a sixth broad form the present invention provides a method of protecting contents against immersion in a fluid, the method including:

- a) Placing the contents in a housing defining an internal cavity, the housing including an opening to thereby allow access to the cavity; and,
- b) Mounting a cover to the housing, the cover being adapted to cooperate with the housing to define an air reservoir containing at least a portion of the housing including the opening, the reservoir and the housing cooperating to prevent fluid entering the cavity.

Brief Description of the Drawings

An example of the present invention will now be described with reference to the accompanying drawings, in which: -

Figure 1 is a schematic side view of an example of a junction box according to the present invention;

- Figure 2 is a schematic plan view of the junction box of Figure 1;
 Figure 3 is a cross sectional view along the line A-A of Figure 2;
 Figure 4 is a cross sectional view along the line B-B of Figure 3;
 Figure 5 is a cross sectional view of the junction box of Figure 1 along the line A-A when
 5 immersed in water;
 Figure 6 is a schematic plan view of the junction box of Figure 1 including processing
 electronics;
 Figure 7 is a cross sectional view along the line C-C in Figure 6;
 Figure 8 is a schematic plan view of a frame for use in the junction box of Figure 1;
 10 Figure 9 is a schematic plan view of the junction box of Figure 1 incorporating the frame
 of Figure 8;
 Figure 10 is a schematic side view of the junction box of Figure 8 with the frame in a
 closed position;
 Figure 11 is a schematic side view of the junction box of Figure 8 with the frame in an
 15 open position;
 Figure 12 is a schematic side view of a pit for receiving the junction box of Figure 1;
 Figure 13 is a schematic side view of the pit of Figure 12 including a loading device;
 Figure 14 is a schematic plan view of the pit of Figure 13;
 Figure 15 is a schematic side view of the pit of Figure 13 and junction box of Figure 1 with
 20 the loading system in the extended position;
 Figure 16 is a schematic plan view of the pit and junction box of Figure 15;
 Figure 17 is a schematic end view of the pit and junction box of Figure 15;
 Figure 18 is a schematic side view of the pit of Figure 13 and junction box of Figure 1 with
 the loading system in the retracted position;
 25 Figure 19 is a schematic end view of the pit and junction box of Figure 18 with the loading
 system in the retracted position;
 Figure 20 is a schematic side view of a second example of a junction box according to the
 present invention;
 Figure 21 is a cross sectional view of the junction box of Figure 20;
 30 Figure 22 is a schematic side view of the pit of Figure 13 and the junction box of Figure
 20.

- 10 -

Figure 23A is a schematic side view of a third example of a junction box according to the present invention;

Figure 23B is a schematic plan view of the junction box of Figure 23A;

Figure 23C is a schematic end view of the junction box of Figure 23A;

5 Figure 23D is a schematic end view of the junction box of Figure 23A mounted in the pit of Figure 12;

Figure 24A is a schematic side view of a third example of a junction box according to the present invention;

Figure 24B is a schematic plan view of the junction box of Figure 24A;

10 Figure 24C is a schematic end view of the junction box of Figure 24A; and,

Figure 24D is a schematic end view of the junction box of Figure 24A mounted in the pit of Figure 12.

Detailed Description of the Preferred Embodiments

15 An example of the present invention will now be described with reference to Figures 1, 2, 3, and 4, which show an example of a connection system according to the present invention.

The connection system includes a housing 1, having upper and lower portions 2, 3 defining
20 respective upper and lower cavities 4, 5. An aperture 6 is provided to allow communications media, such as copper wire, fibre optic, coaxial cables or the like (hereinafter referred to generally as "cables") to be inserted into the cavity 4, as will be explained in more detail below.

25 An opening 7 provides access to the cavities 4, 5. An upper lip 8 is provided around the perimeter of the opening 7, as shown. The lip 8 is adapted to cooperate with a lid 9, to allow the lid 9 to be removably mounted to the upper housing 2. In use, the lid 9 may be attached to the lip 8 by a variety of attaching means, such as screws, clips, or the like. The lid may also be provided with a seal (not shown) to prevent moisture and dust entering the
30 cavities 4, 5.

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Two lower lips 11A, 11B are provided at either end of the upper housing 2. The lips 2 are provided to allow a cover 10 to be mounted over the upper housing 2, as shown in Figures 3 and 4. The cover includes an upper member 12, side members 13 and two lips 14A, 14B. The lips 14A, 14B may be attached to the lips 11A, 11B, using suitable fixing means
5 such as screws, clips or the like, to thereby secure the cover 10 to the housing 1. Alternatively, the cover may be held in position by other techniques, as described for example in Figure 19.

In any event, the positioning of the cover 10 over the housing 1 in use forms an air
10 reservoir, shown generally at 15. As shown in Figure 4, as the cover is not a flush fit with respect to the housing 1, this allows air to flow in and out of the reservoir 15 via a space between the upper housing 2 and the side members 13, as shown at 16.

In use, the connection system is adapted to be placed in the ground, to allow underground
15 cables to be connected to each other. The cables are inserted into the apertures 6, which are then sealed to prevent water, dust and air flowing into or out of the cavities 4, 5. This may be achieved using any one of a number of sealing techniques and products such as Pull and Shrink Tubing (PST), which is an open ended tubular rubber sleeve of high stretch rubber that has been factory expanded and assembled onto a removable hollow
20 core. PST Tubing may be formed from rubber, silicon rubber, or the like and can be coupled to the aperture 6 and then extended over the cables, as will be appreciated by persons skilled in the art. Alternatively, a seal between the aperture 6 and the cable can be achieved using, mastic rubber, self bonding sealing tape, adhesive lined heat shrink PVC tubing, or the like

25

The presence of the lid 9 will prevent dust and moisture from entering the cavities 4, 5 thereby protecting the electrical connections therein. The presence of the lid therefore provides protection at a rating of IP4 and IP5 according to "(AS 1939-1990)-IEC529-1989 degrees of protection provided by enclosures for electrical equipment (IP code)": In this
30 case, IP4 protection corresponds to protection against foreign objects of 1.0 mm diameter or greater and, IP5 corresponds to protection against dust.

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However, the presence of the lid 9 alone would not generally be sufficient to protect the junction box against immersion in water, for example during flooding or heavy rain. In particular, junction boxes of this form are required to include protection at a standard of
5 between IP6 and IP8, according to the above mentioned standard, where IP8 indicates that the housing provides "Protection against the effects of prolonged immersion in specified conditions".

Accordingly, this additional level of protection may be provided by the presence of the
10 cover 10, and the air reservoir 15 trapped therein. In particular, in the event that the junction box is immersed in water, as the water level rises to immerse the housing 1, the rising water level will cause air to be trapped in the air reservoir as shown at 15. The air pressure in the air reservoir 15 prevents water rising up the level of the housing to the upper lip 8, with the maximum level the water reaches being shown at 17, thereby
15 preventing water entering the cavity.

This is important as it is generally difficult to provide a seal between the lip 9 and the lip 8 which is sufficiently water tight, and yet easy to remove to allow access to the cavities 4, 5.

20 In addition to this, the air in the air reservoir 15 provides pressure balance to compensate for temperature changes. In particular, if the housing 1 cools, the air in the cavities 4, 5 will also cool and contract. This causes air to flow from the air reservoir 15 into the cavities 4, 5 balancing the pressure change. It will be appreciated that this will reduce the air pressure in the air reservoir, which will in turn be compensated for by a slight rise in the
25 water level 17. However, the rise in the water level will only be small and would not greatly effect the ability of the system to resist immersion in water.

It will be appreciated that in general, the maximum level 17 to which the water will rise will depend on a number of factors including the depth of immersion, and the volume of
30 air in the reservoir. In this example, in order to protect contents of the housing 1 against immersion in water depths of up to 500mm, the cover is adapted to contain over four litres

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of air. However it will be appreciated that the volume of the air reservoir can be adjusted depending on the desired level of immersion protection required.

In order to allow the cables to be interconnected, the housing 1 is typically provided with first and second sets of supports 20, 21, 22, and, 23, 24, as shown in Figures 6 and 7. In this example, the supports 22, 24 are incorporated into a single element, but it will be appreciated that separate elements may be used.

In any event, the first set of supports 20, 21, 22, allow processing electronics, connectors, or the like to be placed in the lower cavity 5, as shown by the dotted lines at 25. This can include:

1. Fibre optic cross connect patch panel, splice or joints;
2. Copper patch panels;
3. Installation Displacement Connection (IDC) modules ;
4. Chassis mounting frames for digital/analogue electronics multiplexing devices and line or repeater amplifiers;
5. ISDN Repeaters;
6. Optical amplifiers/repeaters;
7. Broad band TV analogue/digital processing equipment; and,
8. Other electrical apparatus not mentioned above.

The second set of supports 23, 24 are used to support a frame 26 having upright side portions 26A, shown in Figures 8 to 11. The frame includes two apertures, 27 having upright side portions 27A, are adapted to receive modules shown generally at 28.

These modules may be connection modules, such as:

1. Standard voice grade connection/disconnection modules;
2. High speed data modules;
3. Other similar IDC modules; and,
4. Fibre optic connectors.

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Thus, it will be appreciated that the modules may be any form of module, but typically are connection modules suited to the termination of copper, fibre optic or coaxial type telecommunications signal cables.

- 5 The frame 26 is pivotally mounted to the support 23 via a hinge 29A, so as to move between a closed position shown in Figure 10, and an open position shown in Figure 11. In the open position the frame 26 can be held in place by a support 29B, which can be retracted when not in use as shown in Figure 10.
- 10 In any event, in use, cables may extend through the apertures 6, and pass along the frame 26 to suitable connections on a respective connection module 28. The cables can then be connected directly with other cables, by having the other cables attached to other suitable connections on the same connection module. Alternatively, the cable may be connected via suitable connections from the connection module 28, to the processing electronics or
- 15 the like 25.

This allows processing, such as routing, encryption, compression, or format conversion to be performed within the processing electronics. This can be useful for example for converting optical signals from fibre optic cables into electrical signals for copper cabling, and vice versa.

- 20 It will be appreciated that any power requirements for on board processing may be obtained via power cabling routed through a respective aperture 6.
- 25 It will also be appreciated that alternative electronics and associated mountings may be used depending on the applications involved. Thus, for example, the supports 20, 21, 22, 23, 24 and the frame 26 may be replaced with alternative supports or mountings adapted to receive any electronic or other systems as required.
- 30 As mentioned above, the connection system may be placed in the ground to allow subsurface cabling to be interconnected. This is achieved by placing the connection

- 15 -

system in a pit, the top of which is may be located at ground level. An example of a suitable pit 30 is shown in Figures 12, 13 and 14. As shown, the pit 30 includes a base 31, and side walls 32 with an opening 33, which define a cavity 34. A lip 35 is generally provided to allow a lid to be fitted as will be described in more detail below.

5

The pit 30 may be formed from any suitable material, such as concrete, and may be pre-cast, or built on site. A conduit 36 is provided to receive cables or the like, as shown at 37. In this example, the pit 30 is positioned at ground level 38.

10 In this example, the pit includes a roller plate 41 coupled to the one of the side walls 32 and shaped to define a recess 42. The roller plate 41 supports four sets of rollers, two sets of which are shown at 43.

In use a loading arm 44 can be positioned in the recess 42 and is supported by a bolt or the like 45, which extends across the recess 42. The loading arm 44 includes a winch 45 as shown.

15 In use two rails 46 are adapted to be mounted to the rollers 43 as shown in Figures 13 and 14. The rails are coupled together via a support 47, and are adapted to support tines 48, which extend outwardly from the rails 46, substantially parallel to the base 31.

20 The support 47 is coupled to the winch 45 via a cable 49 to allow the rails 46 and the attached tines 48 to be moved in the direction of the arrow 50. The winch may be a hand driven winch, as shown. Alternatively however, powered drive systems or other suitable drive systems may also be used.

In any event, the drive system allows the tines 48 to be moved between a retracted position, as shown in Figure 12, and an extended position shown in dotted lines. This allows the connection system to be positioned in the pit as will now be described with respect to Figures 14 to 16.

30

- 16 -

In the extended position bolts can be extended through the rails 46 as to abut the top of the recess 42. This allows the recess 42 to support the rails 46, thereby allowing the drive system 44, 45 to be removed whilst the tines 48 are held in the extended position. This is particularly useful during maintenance as it allows for easier access to the housing 1.

5

As shown in Figures 15, 16 and 17, when the connection system is initially placed on the tines 48, the tines are in the extended position, with the upper housing portion 2 supported by shoulders 2A, as shown. As a result, the upper housing portion 2 projects above the ground level 38. This allows access to the cavities 4, 5, to mount control electronics 25 and the like, as well as the frame 26.

10

As the housing is positioned in the pit, the cables 37 can be fed through the apertures 6 into the cavity 4. This is generally done as the housing is positioned in the pit, to ensure that the cables are not unduly stressed or bent, which can cause damage in some circumstances.

15

After the cables are inserted in the apertures 6, then the apertures 6 are sealed, as described above to prevent moisture or dirt entering the cavity 4.

This allows the cables to be connected to appropriate connector modules 28, or control electronics 25, whilst the tines 48 are in the extended positions with the housing extending above ground level. This makes it easier for engineers or others to work on the connections.

20

Once the connections are completed, the support 29B can be retracted and the frame 26 may be moved to the closed position, with the lid 9 and cover 11 being mounted to the housing 1 to define the required air reservoir.

25

At this point the cover 10 and housing 1 may be coupled to the tines 48 by bolts or the like extending through the lips 11A, 11B, 14A and 14B. The bolts can typically be moved along the tines, for example by having the bolts cooperate with a mounting adapted to a slide along a recess in the tines. Thus allows the position of the housing 1 on the tines 48 to be adjusted during the mounting procedure to avoid undue stress on the cables 37.

30

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The tines 48 are then lowered using the drive system 44, 45, until the tines 48 are in the retracted position. At this point, the connection system is completely contained in the pit below ground level 38. The drive system 44, 45 can then be removed, allowing the pit 30
5 to be covered, by a suitable lid 39 or the like, to protect the junction box, as shown in Figures 18 and 19.

If future maintenance needs to be performed on the connection system, the lid can be removed from the pit, and the drive system 44, 45 remounted. The tines 48 can then be
10 moved to the extended position, allowing the cover 10 and lid 9 to be removed and maintenance performed. The housing can even be removed from the pit if for example access is required to the cables 36 or the conduit 35.

It will be appreciated that the use of tines 48, the rails 46 and the winch 45 are not essential
15 to the invention, and that any form of winch and corresponding support may be used. However, the tines advantageously support the housing 1 as shown, so that the housing 1 is supported above the housings centre of gravity, thereby ensuring the housing that can be raised and lowered in a stable manner, with the winch providing an easy and cheap mechanism via which this can be achieved.

20 A second example of a junction box according to the present invention is shown in Figures 20, 21 and 22. In this example the majority of the components are identical to the example described above and therefore will not be described in detail. The main distinction is that in this example, the lips 11A, 11B are shortened and the cover 10 extended.

25 As a result, in use, the cover extends over the lips 11A, 11B as shown in Figure 11. When mounted to the tines 48, the housing 1 can be attached to the tines 48 using a bolt extending through the lips 11A, 11B. The cover 10 can then be attached to the tines 48 separately via respective bolts extending through the lips 14A, 14B.

30 Again this is typically in such a manner as to allow the position of the bolts along the tines

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48 to be adjusted, to thereby allow the position of the housing 1 and cover 10 to be moved along the tines 48, as described above.

This allows the cover 10 and lid 9 to be removed to allow access to the cavities 4, 5, without detaching the housing 1 from the tines 48, thereby aiding maintenance procedures.

It will be appreciated that the pit 30 and loading system 40 may be used in conjunction with any housing which may need to be mounted underground, although it is particularly suited for use with the connection system describe above.

10

Once mounted in the pit, the cavities 4,5 are protected from contamination by dust and the like by the lid 9, and from immersion in water by the cover 11. It will be appreciated that the use of a lid and cover 11 in the manner described above to define an air reservoir may be used with any suitable housing and need not be restricted to the connection system described above.

15

A third example of a junction box according to the present invention is shown in Figures 23A, 23B and 23C. In this example, the majority of the components are similar to those described above and will not therefore be described in detail, with similar reference numerals being used to identify similar elements.

20

In any event, in this example the housing 1 is modified as shown in the drawings, by lowering the support shoulders, shown at 60 in Figure 23C, so that the housing 1 defines a cavity 61, equivalent to the previous cavity 4 and the cavity 5, and an additional cavity 62.

25

In this example, the shoulders 60 cooperate with the tines 48, which extend across the pit 30, to support the housing 1, in the manner described above with respect to the previous examples.

30

In use, a connection board is provided, as shown generally at 63. The connection board provides a mounting for any required processing electronics, and fibre optic connections and is adapted to provide similar functionality to the connection modules 28. This

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therefore obviates the need for the supports 20, 21, 22, 23, 24, the frame 26 and the modules 28, which in turn allows the connection board to extend into the cavity , thereby increasing the capacity of the connection board.

- 5 However, it will be appreciated that the supports 20, 21, 22, 23, 24, the frame 26 and the modules 28 may be incorporated into the housing 1 in the manner described above.

The housing also includes mountings 64, which are used to receive the cover, in a manner similar to the lip 11 shown in Figure 1.

10

In one specific example, the dimensions of the housing are as shown in Table 1.

Table 1

Dimension	Length (mm)	Dimension	Length (mm)	Dimension	Length (mm)
L ₁	20	W ₁	20	A ₁	50
L ₂	805	W ₂	320	A ₂	30
L ₃	20	W ₃	20	A ₃	40
L ₄	675	W ₄	240	A ₄	60
L ₅	450			A ₅	80

15

It will be appreciated that the housing will then be fitted with a lid 9 and a cover (not shown for clarity) and mounted in the pit 30 in the normal way, as shown in Figure 23D.

- 20 A fourth example of a junction box according to the present invention is shown in Figures 24A, 24B and 24C. Again, in this example, the majority of the components are similar to those described above and will not therefore be described in detail, with similar reference numerals being used to identify similar elements.

- 25 In any event, in this example, the housing 1 is modified in a manner similar to that described above by having lowered shoulders 70, so as to define a single cavity 71, and a

- 20 -

cavity portion 72. A connection board 73 is mounted in the cavity 71 and is adapted to operate substantially as described above.

In order to allow the housing 1 to be mounted in a pit, the shoulders 70 are used to allow
5 the housing 1 to be supported by the tines 48, as shown in Figure 24D. . Mountings 74 are also provided for receiving the cover (not shown).

In this example, the apertures 6 used for receiving the cable 37 are moved from the position shown in the previous examples, into one end of the cavity portion 72 as shown.
10 The purpose behind this is to further reduce the bending of the cable 37. In particular, it can be seen in the example of Figure 23A, that whilst minimal bending of the cable 37 is required in order to allow the cable to enter the apertures 6, significant additional bending may be required in the cable portion 37A, to allow the cable to extend from the apertures 6 to the connection board 63.

15

Whilst this will not generally be an issue with copper based cabling, fibre optic cables are more sensitive to bending, and in particular can become damaged relatively easily. Accordingly, it will be appreciated that by allowing the system to be implemented with a reduce cable curvature, as shown in Figures 24A and 24D, this makes this configuration
20 ideal for use with fibre optic cables.

Again, appropriate dimensions for this example are shown in Table 1, above.

Persons skilled in the art will appreciate that numerous variations and modifications will
25 become apparent. All such variations and modifications which become apparent to persons skilled in the art, should be considered to fall within the spirit and scope that the invention broadly appearing before described.

Thus for example, the positioning of the apertures 6 may be modified such that the
30 apertures 6 are contained in the air reservoir 15 in use, thereby preventing water entering the housing between the aperture 6 and the cable 37. However, this is not generally

- 21 -

essential, as it is relatively easy to provide a waterproof seal in this instance.

Dated this Twenty Seventh Day of June, 2003

5 3M INNOVATIVE PROPERTIES COMPANY

By their Patent Attorneys

DAVIES COLLISON CAVE

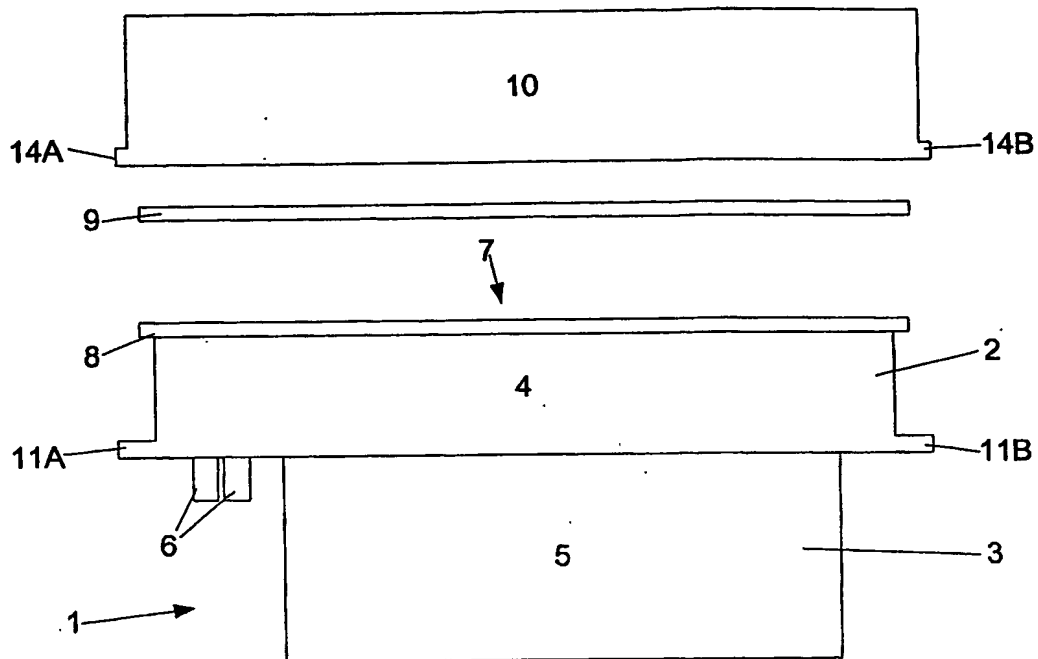


Fig. 1

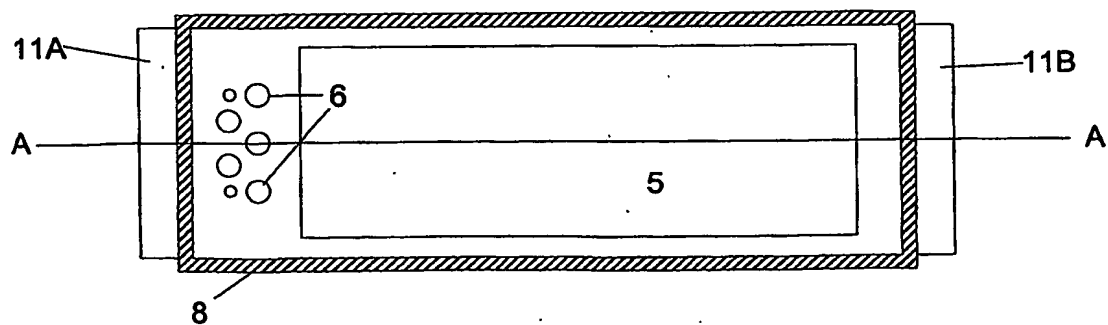


Fig. 2

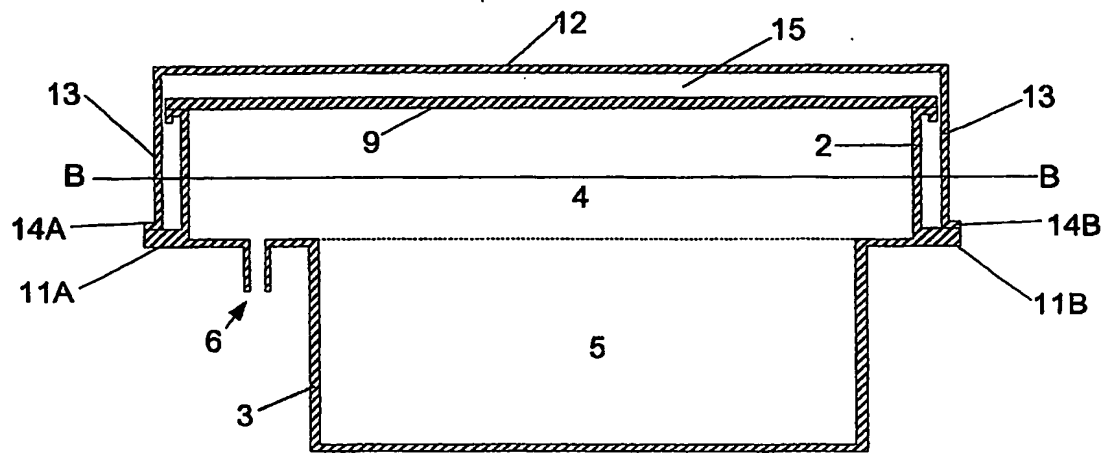


Fig. 3

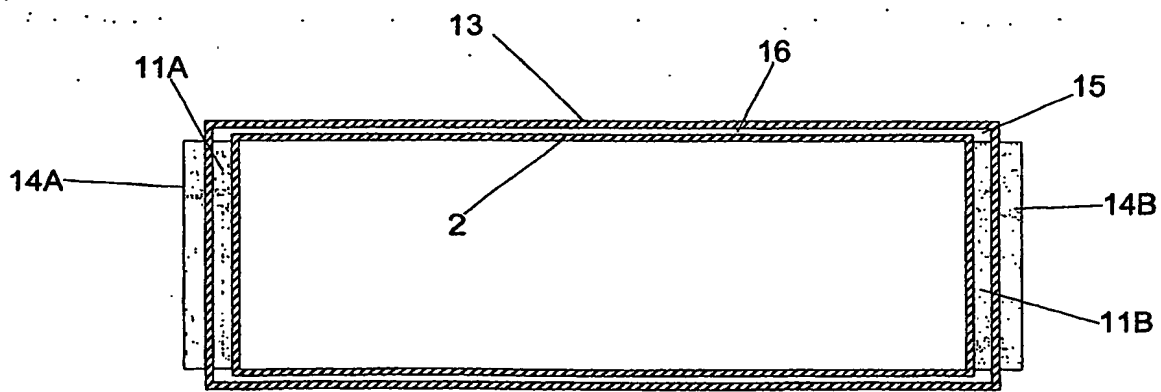


Fig. 4



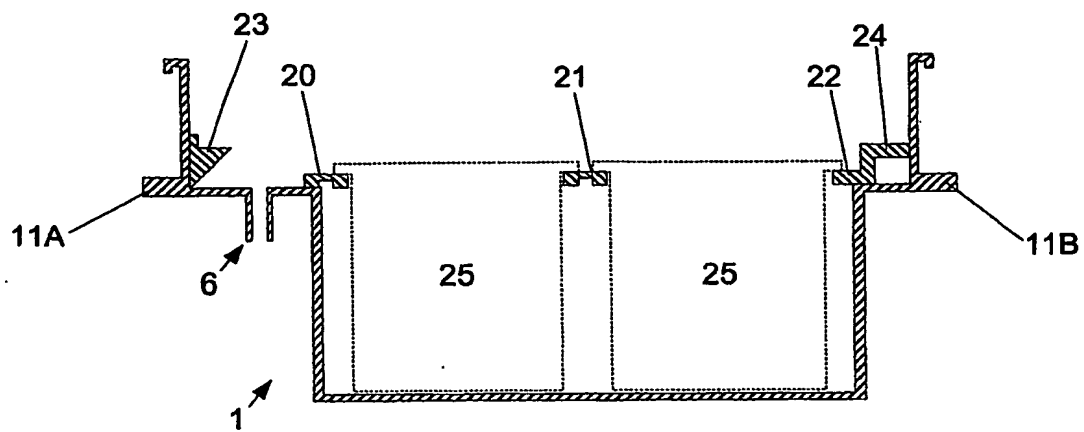


Fig. 7

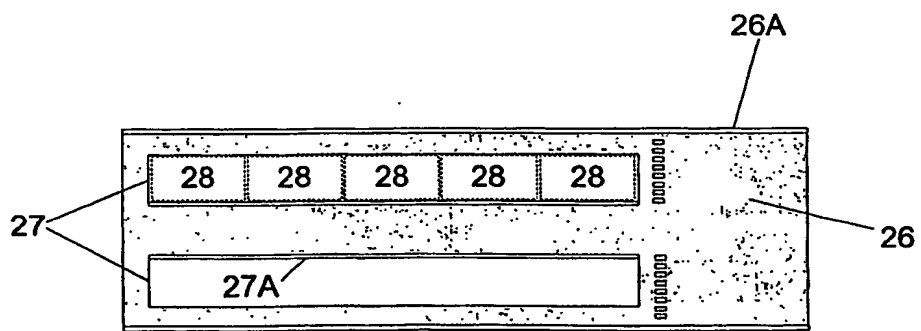


Fig. 8

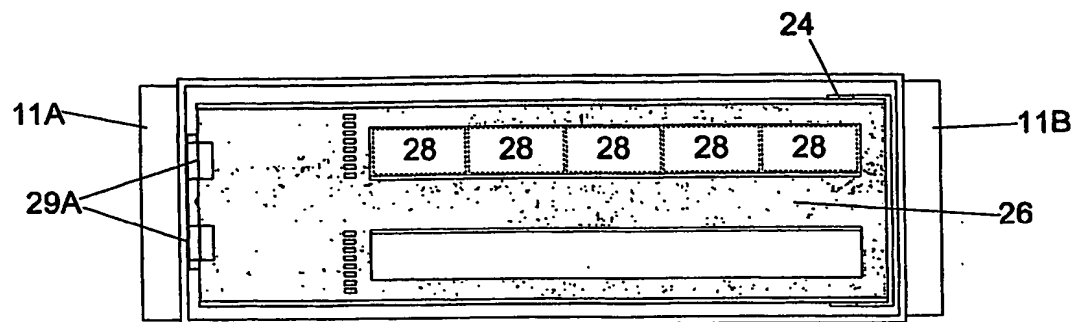


Fig. 9

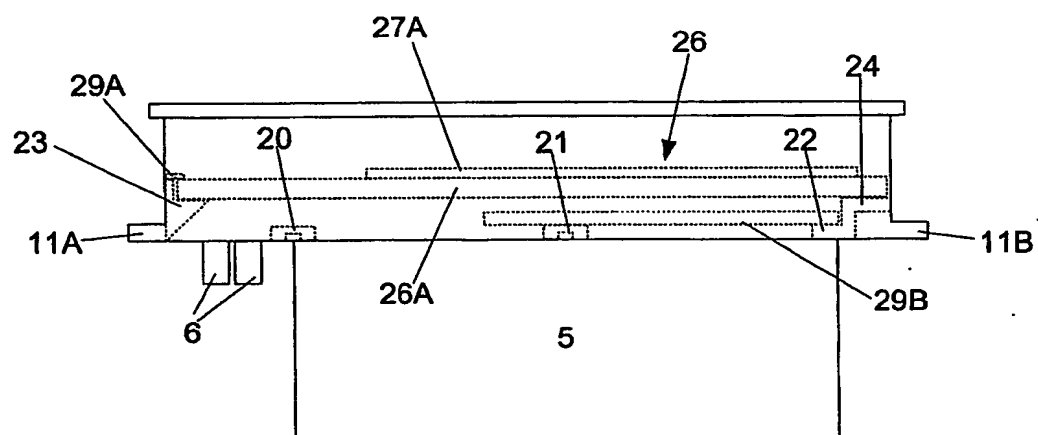


Fig. 10

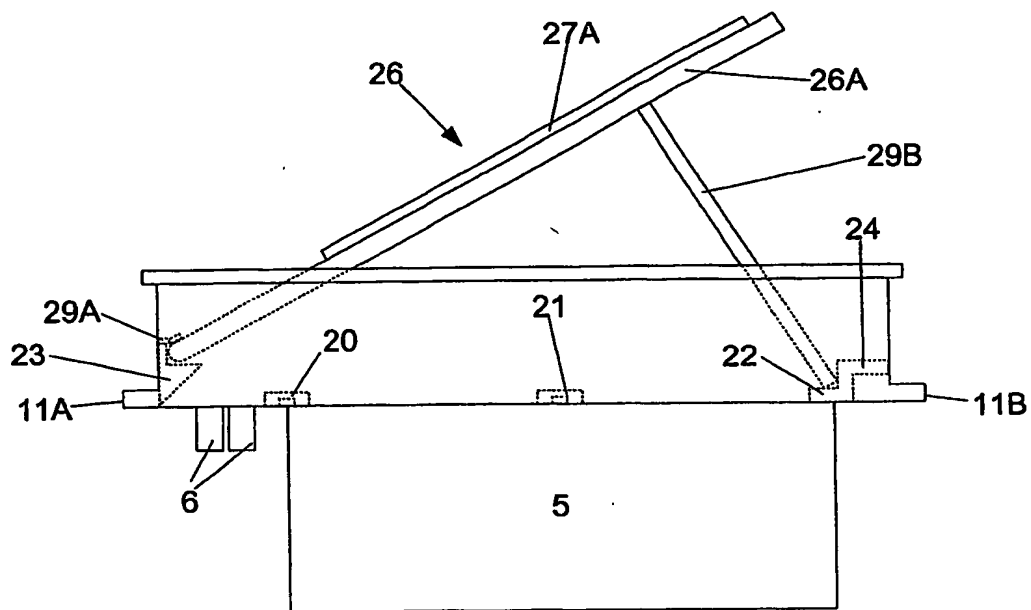


Fig. 11

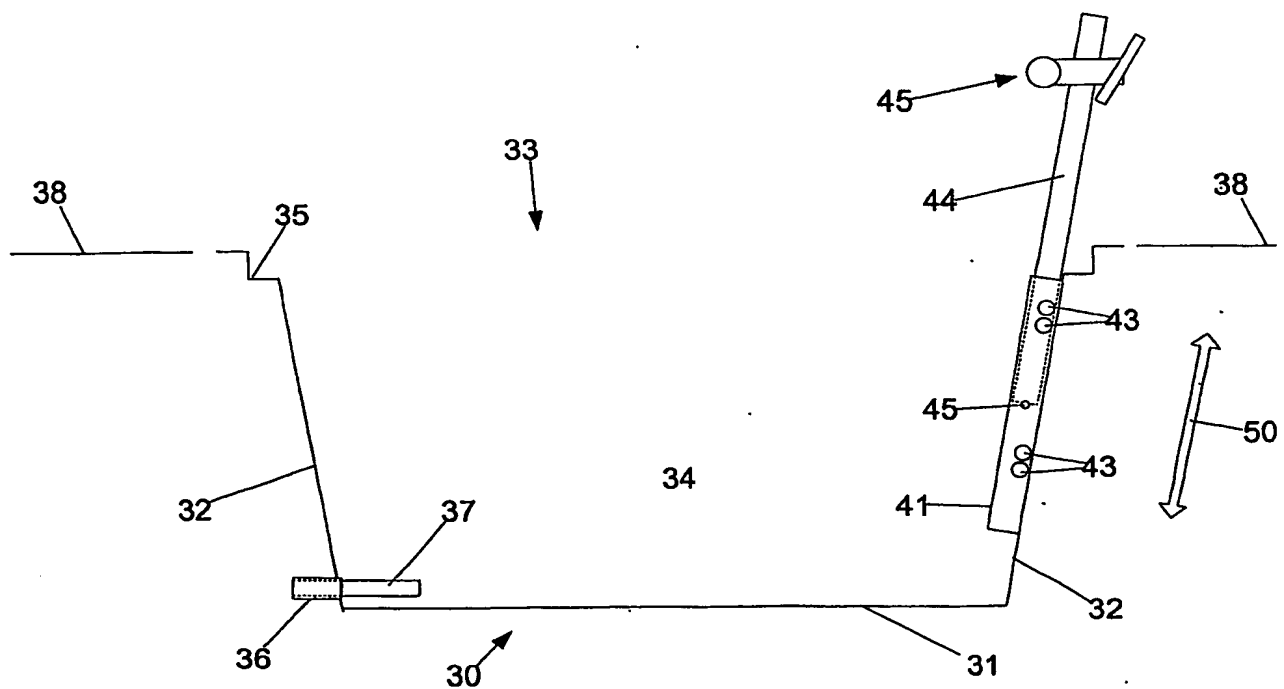


Fig. 12

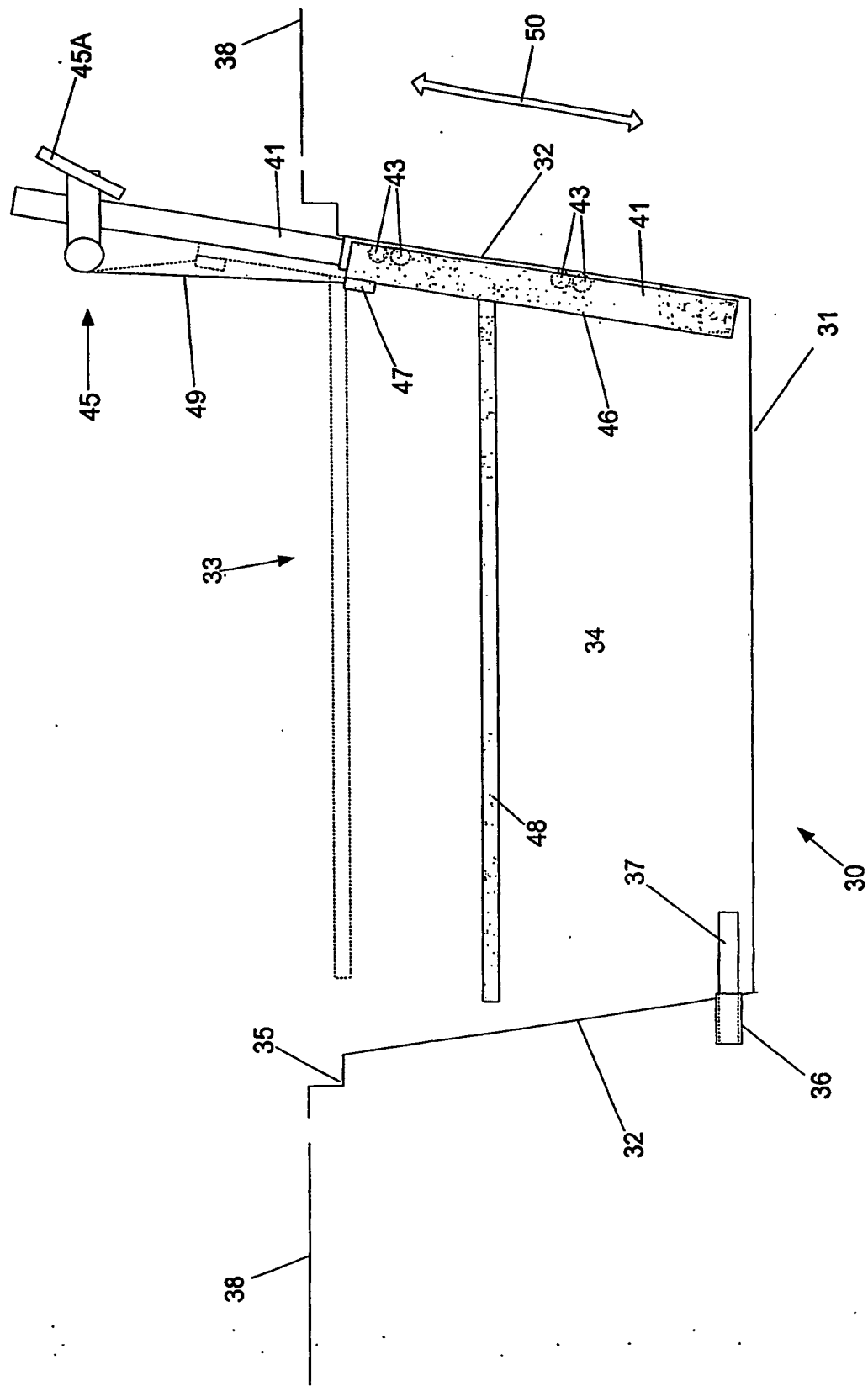
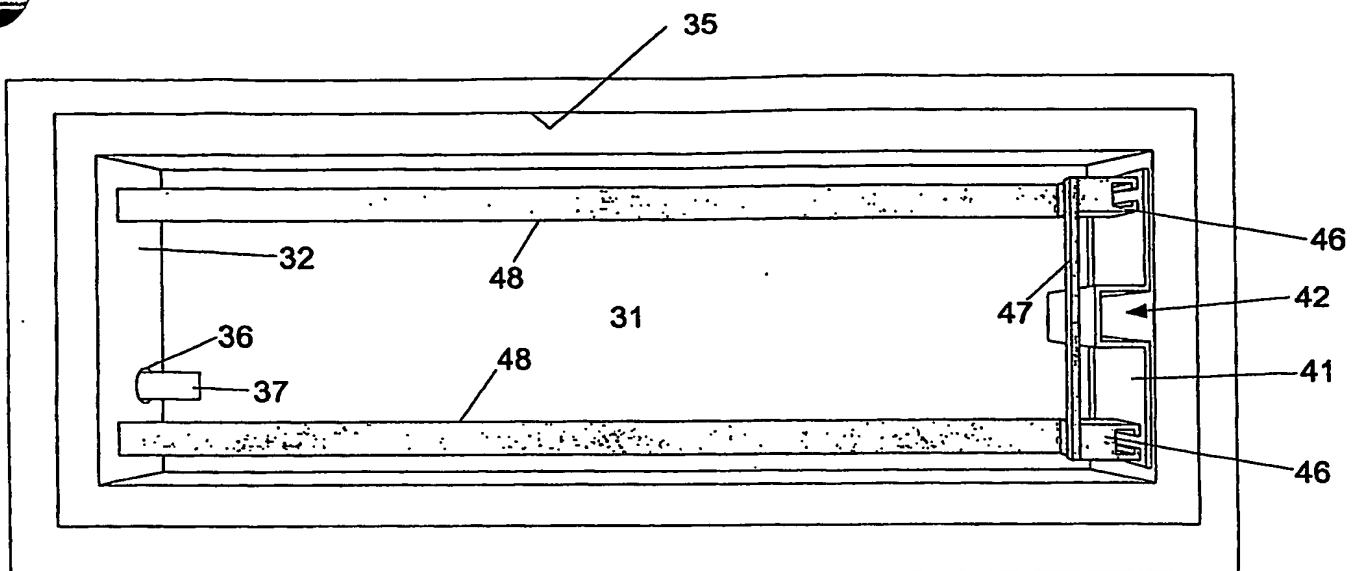


Fig. 13



30

Fig. 14

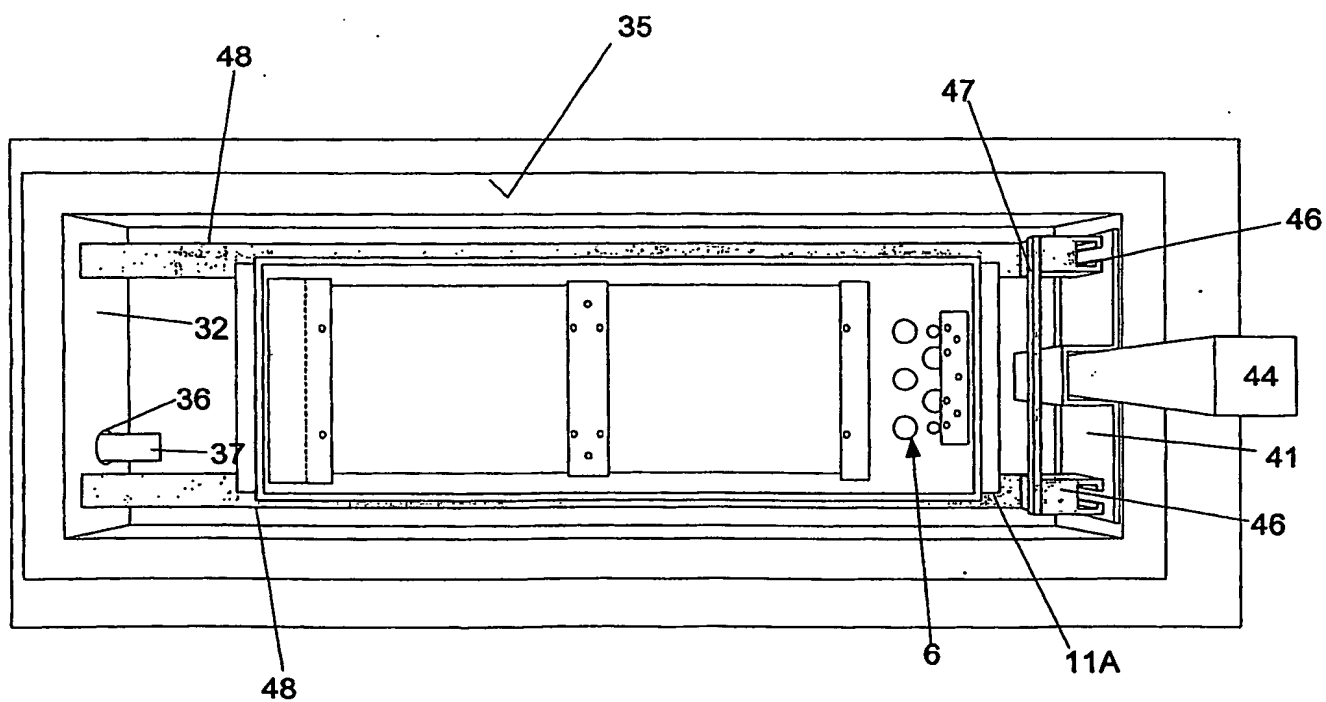


Fig. 16

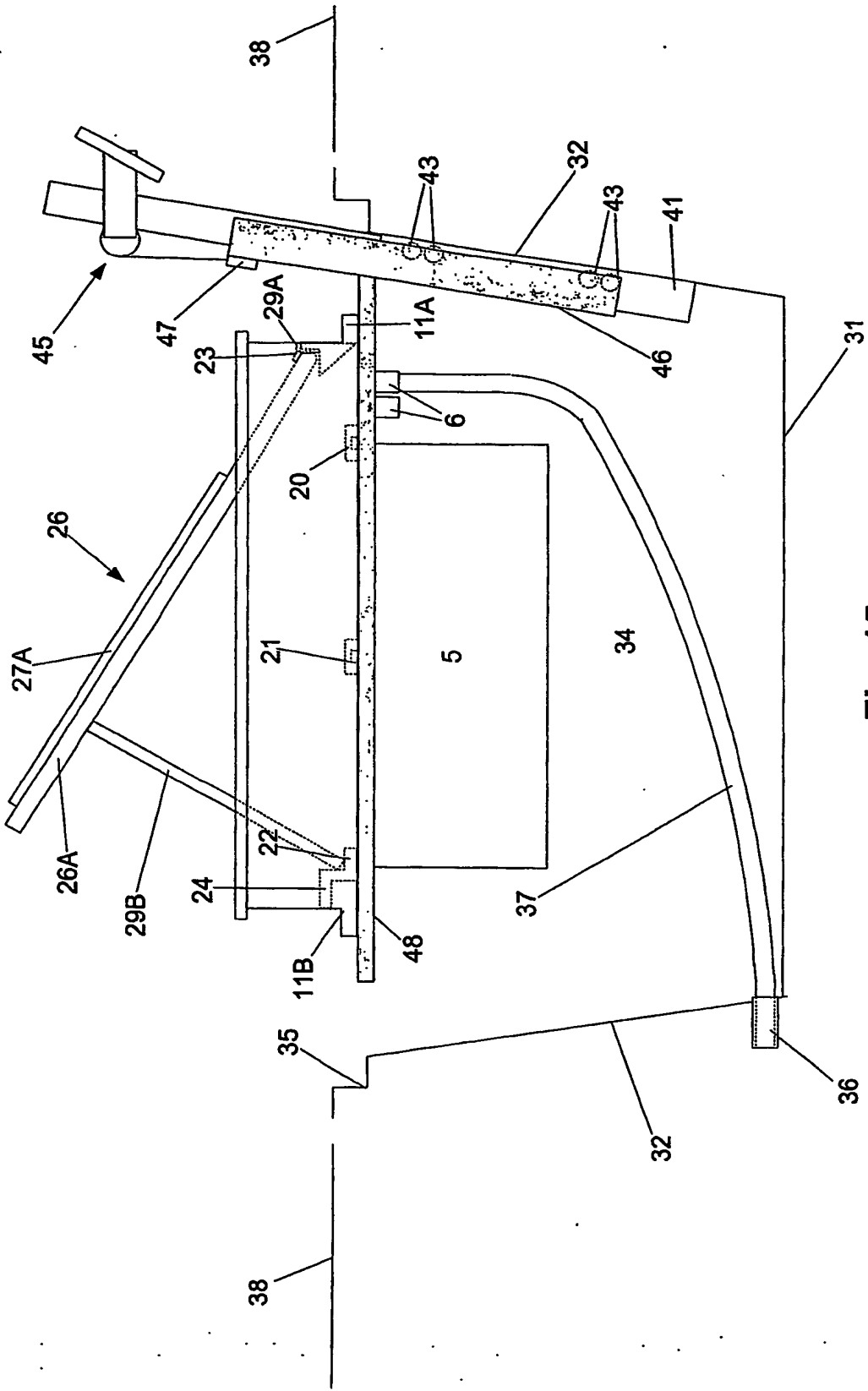


Fig. 15

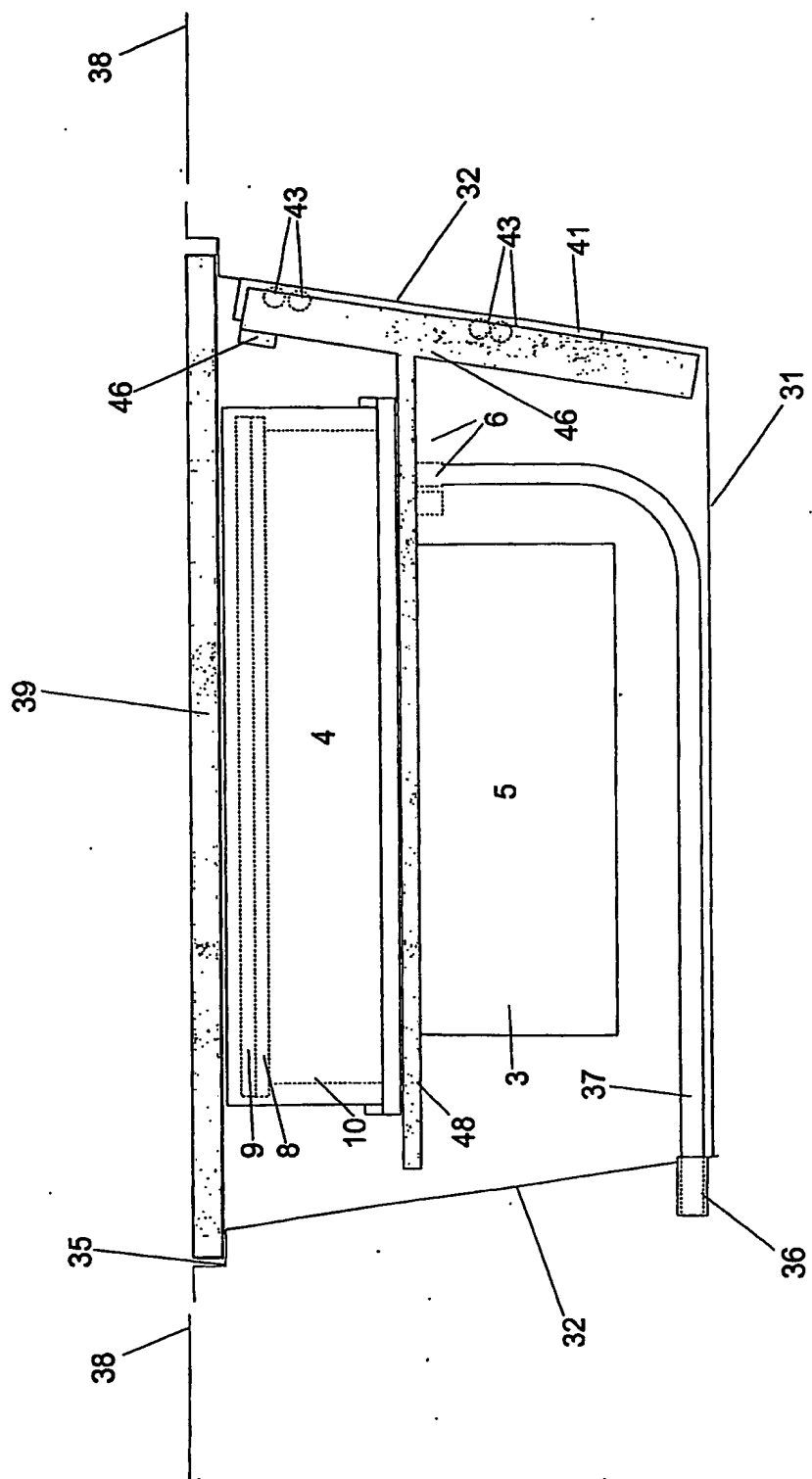


Fig. 18

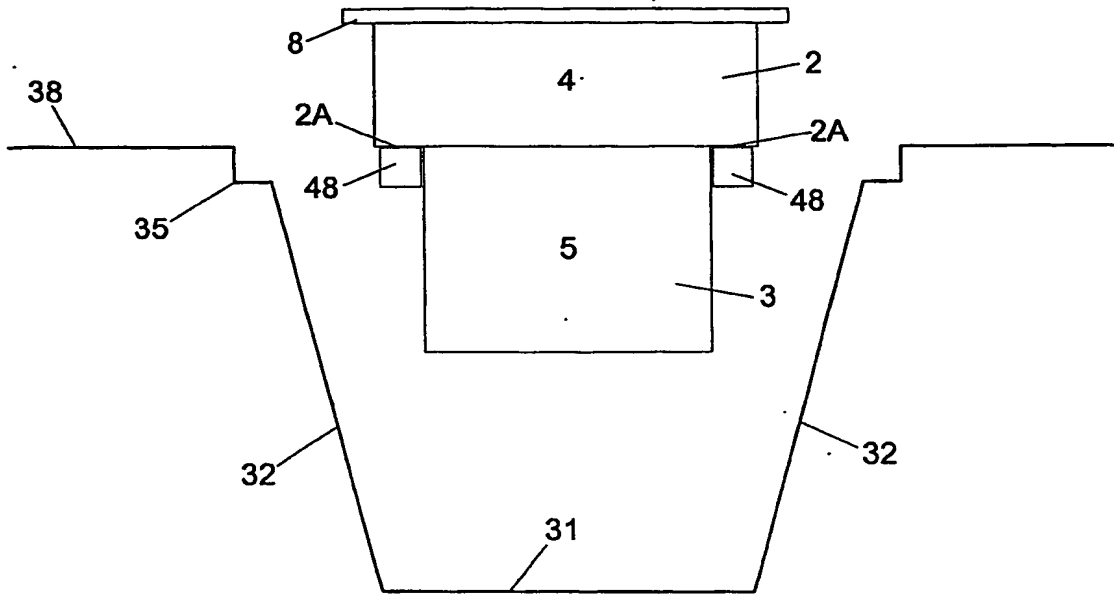


Fig. 17

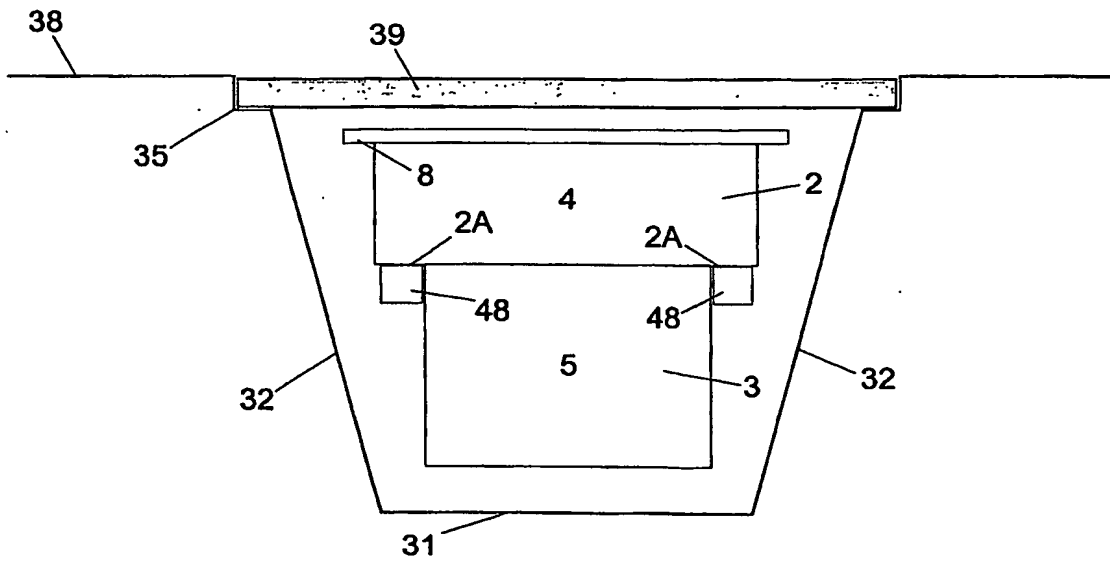


Fig. 19

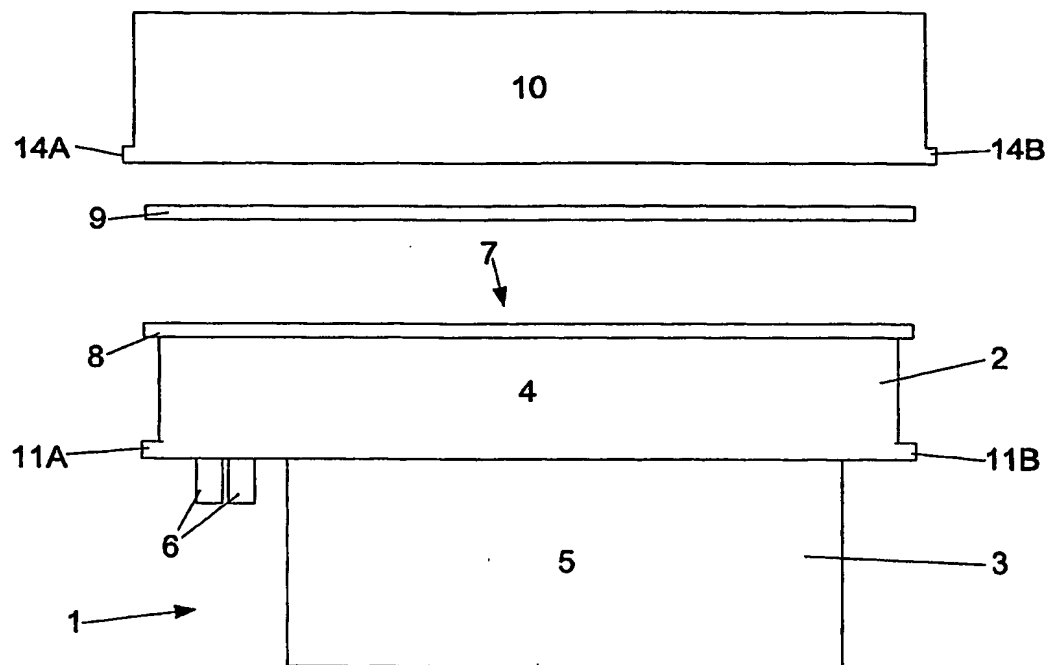


Fig. 20

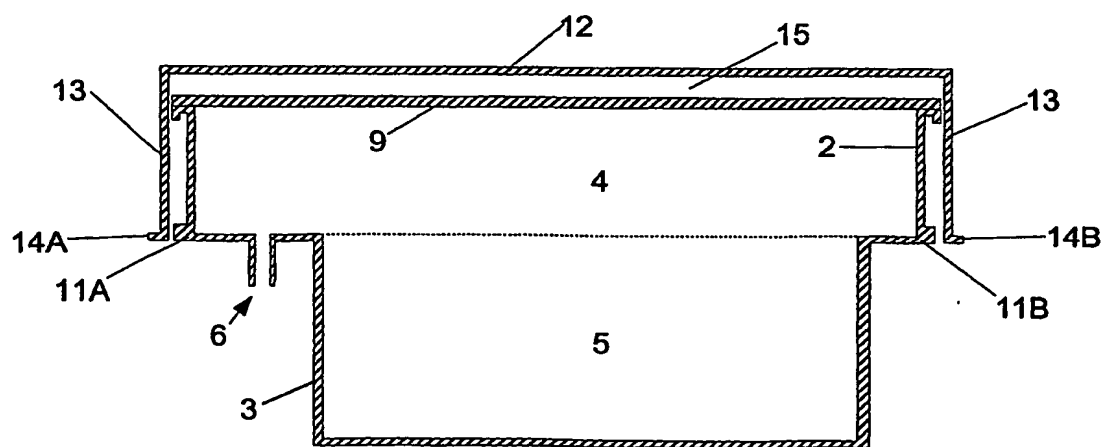
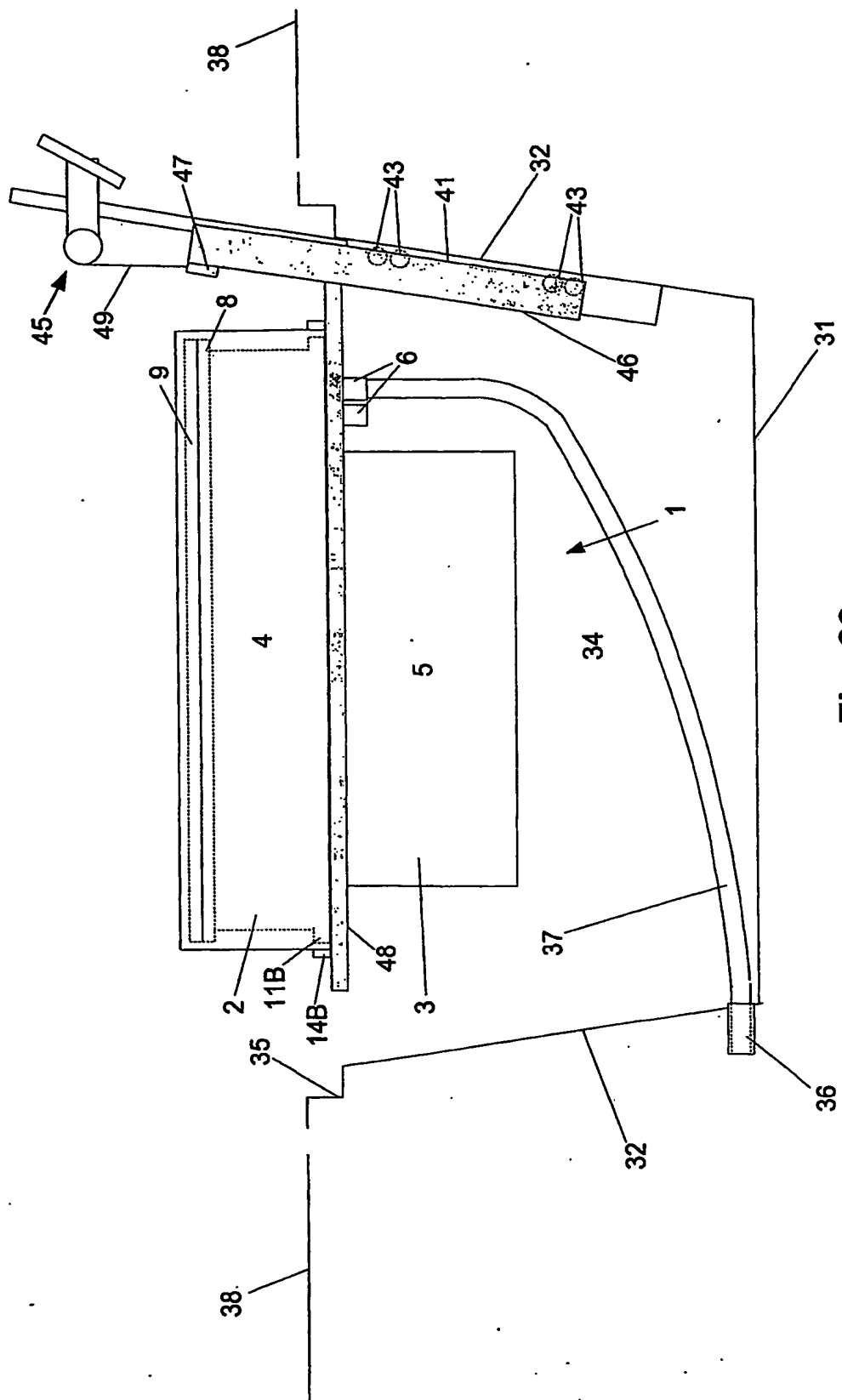


Fig. 21



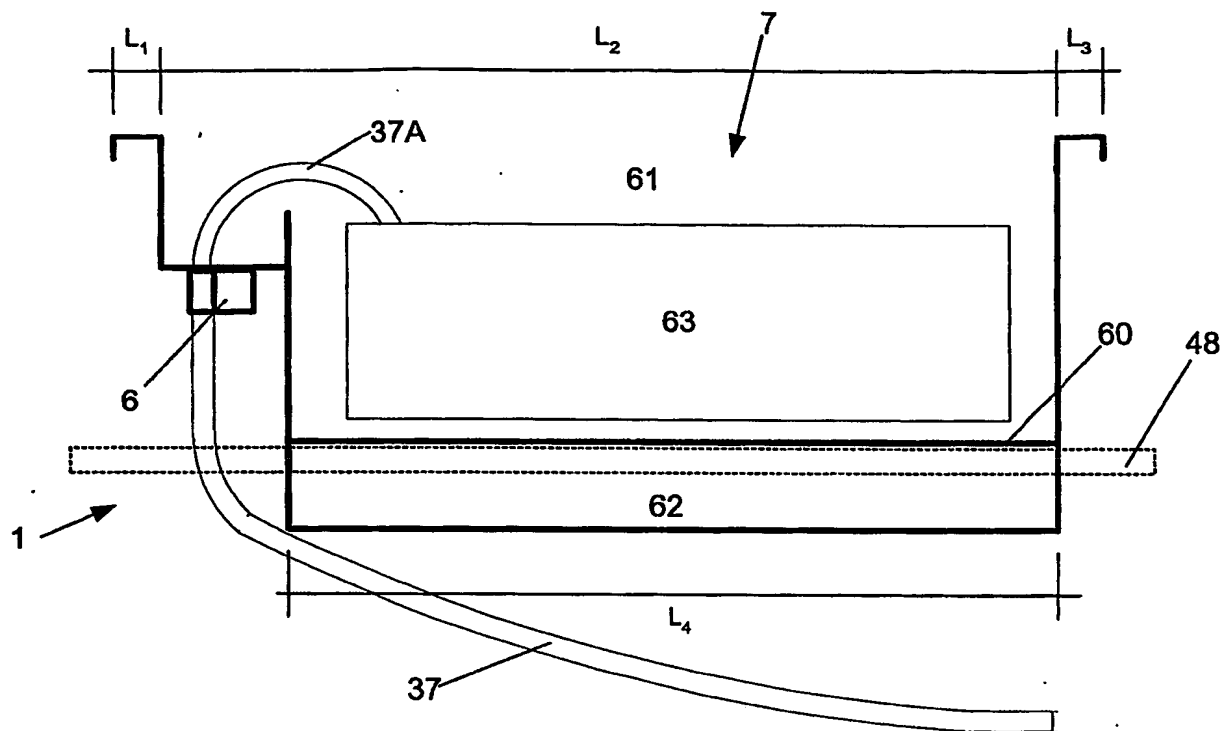


Fig. 23A

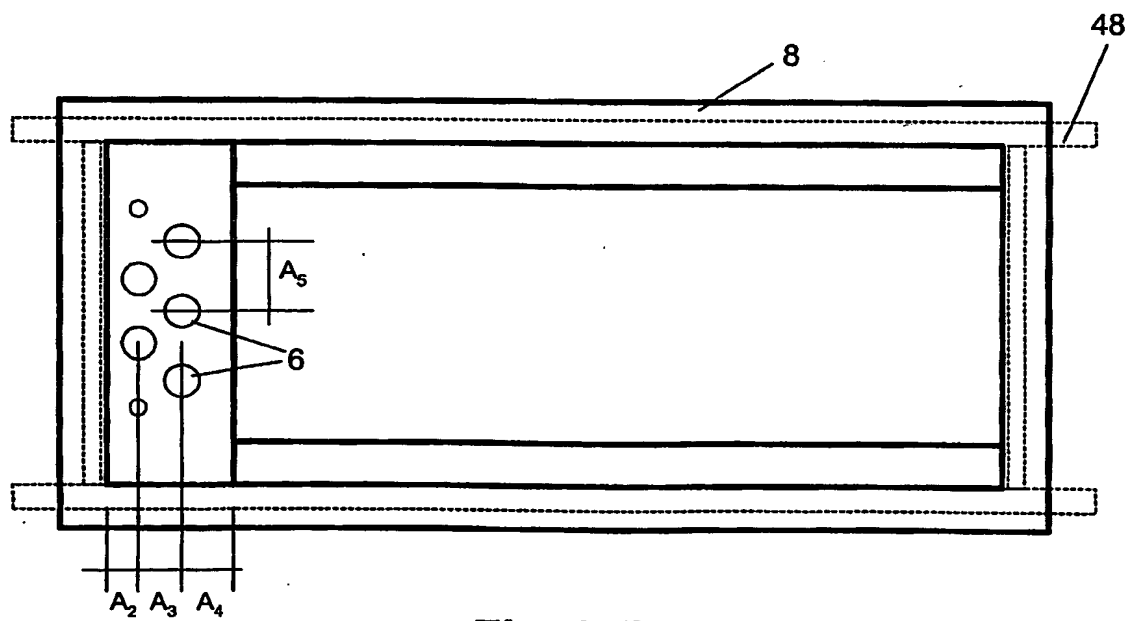


Fig. 23B

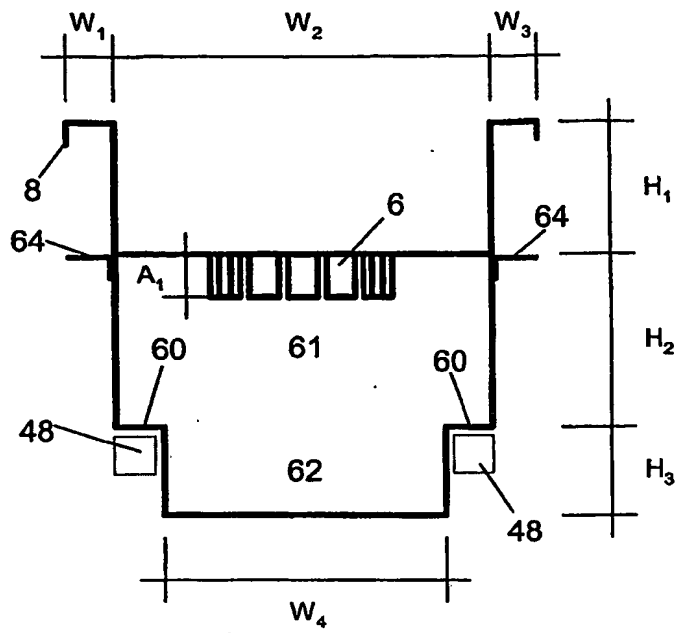


Fig. 23C

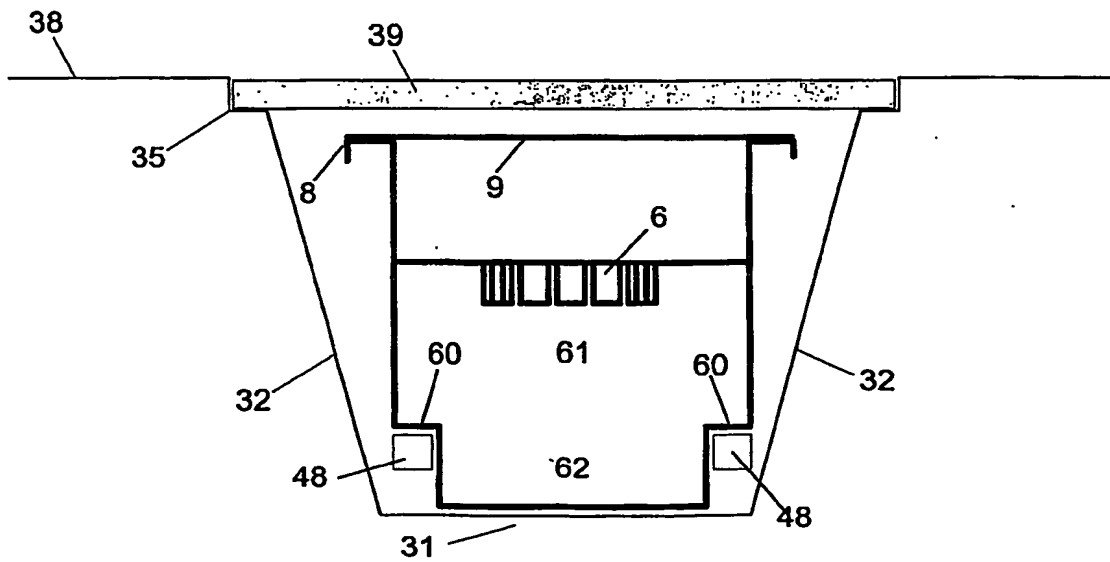


Fig. 23D

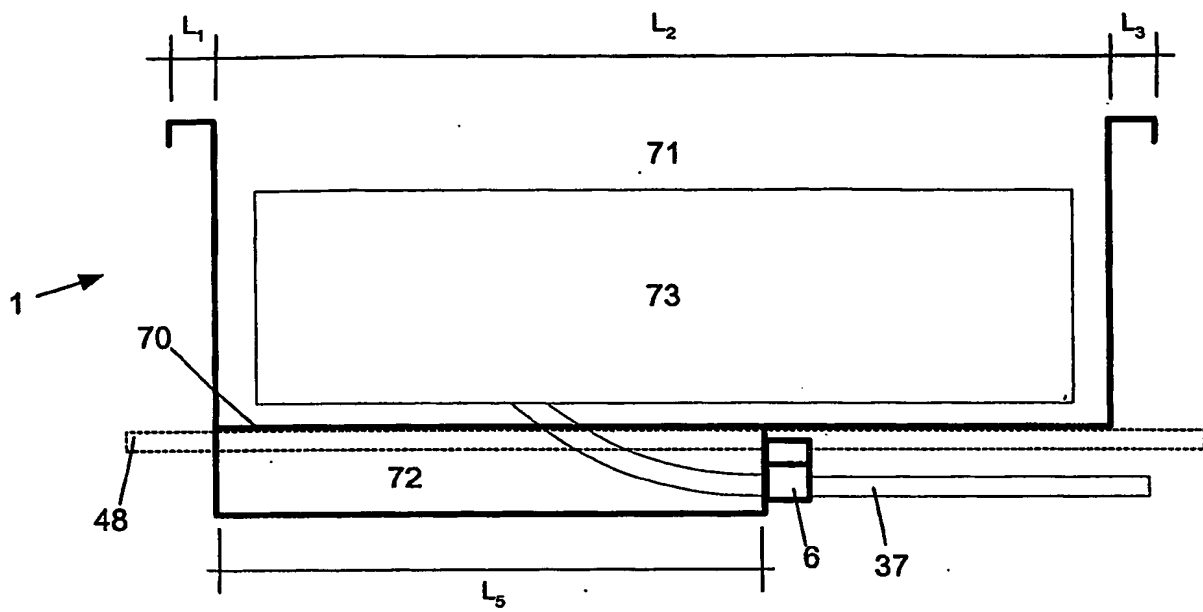


Fig. 24A

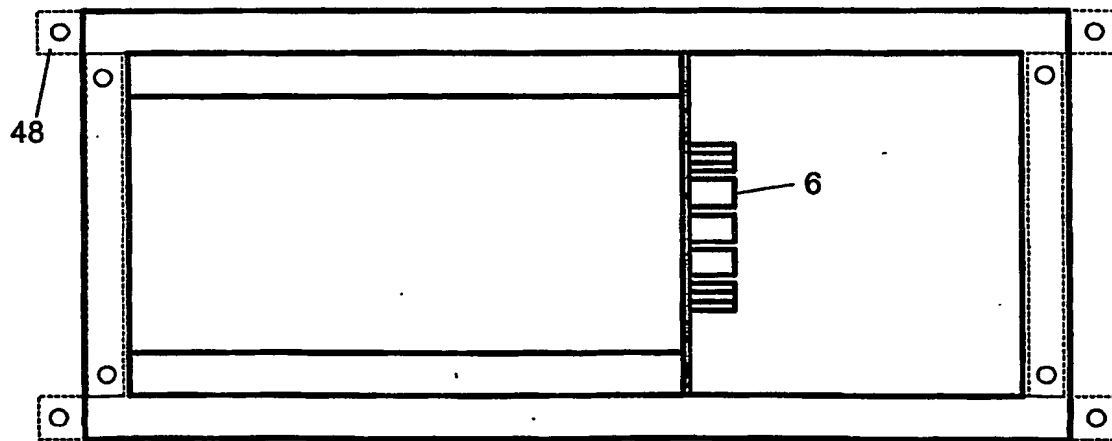


Fig. 24B

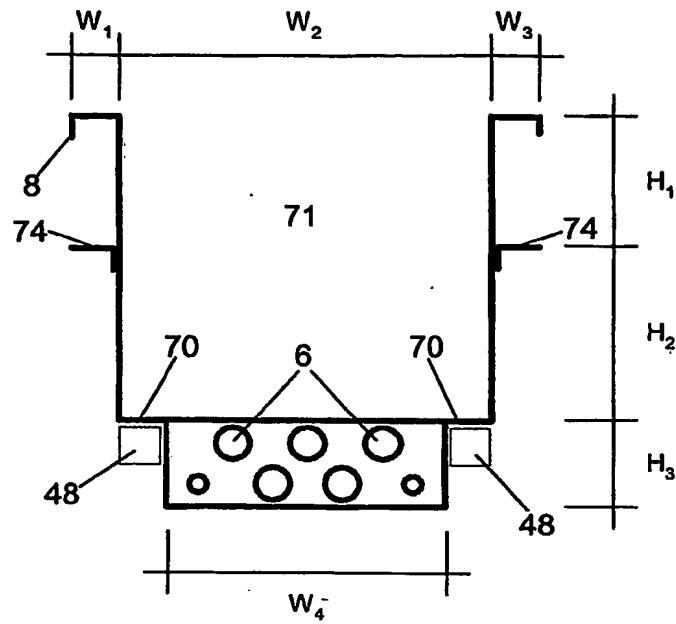


Fig. 24C

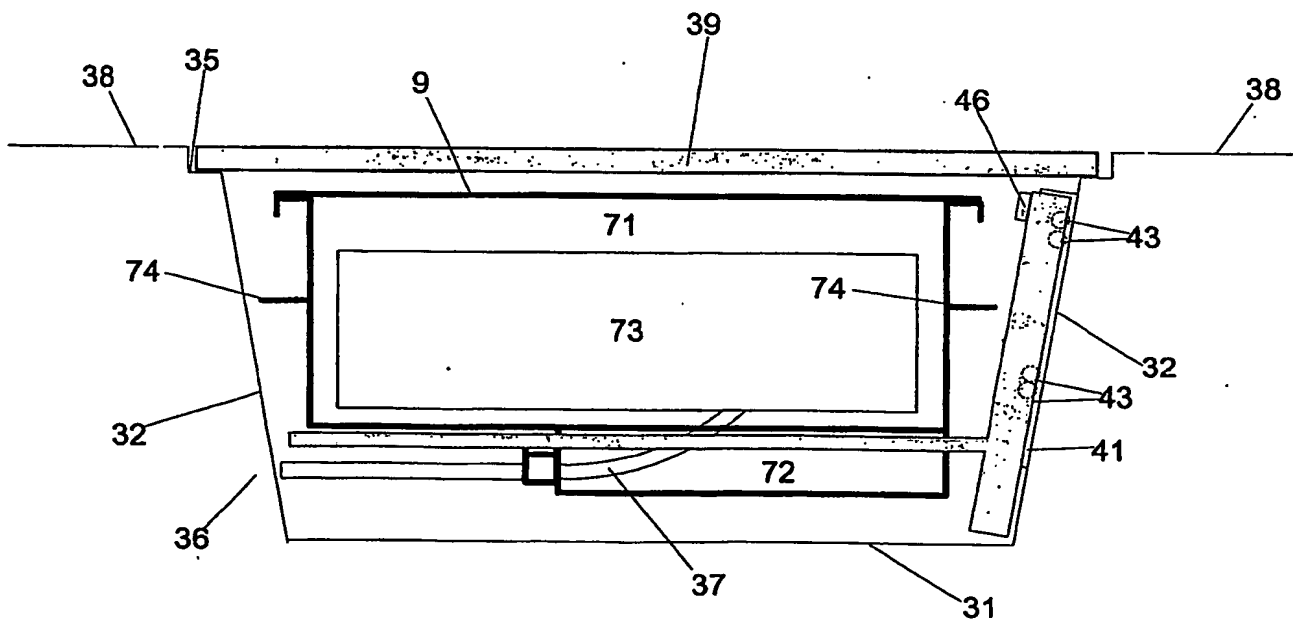


Fig. 24D